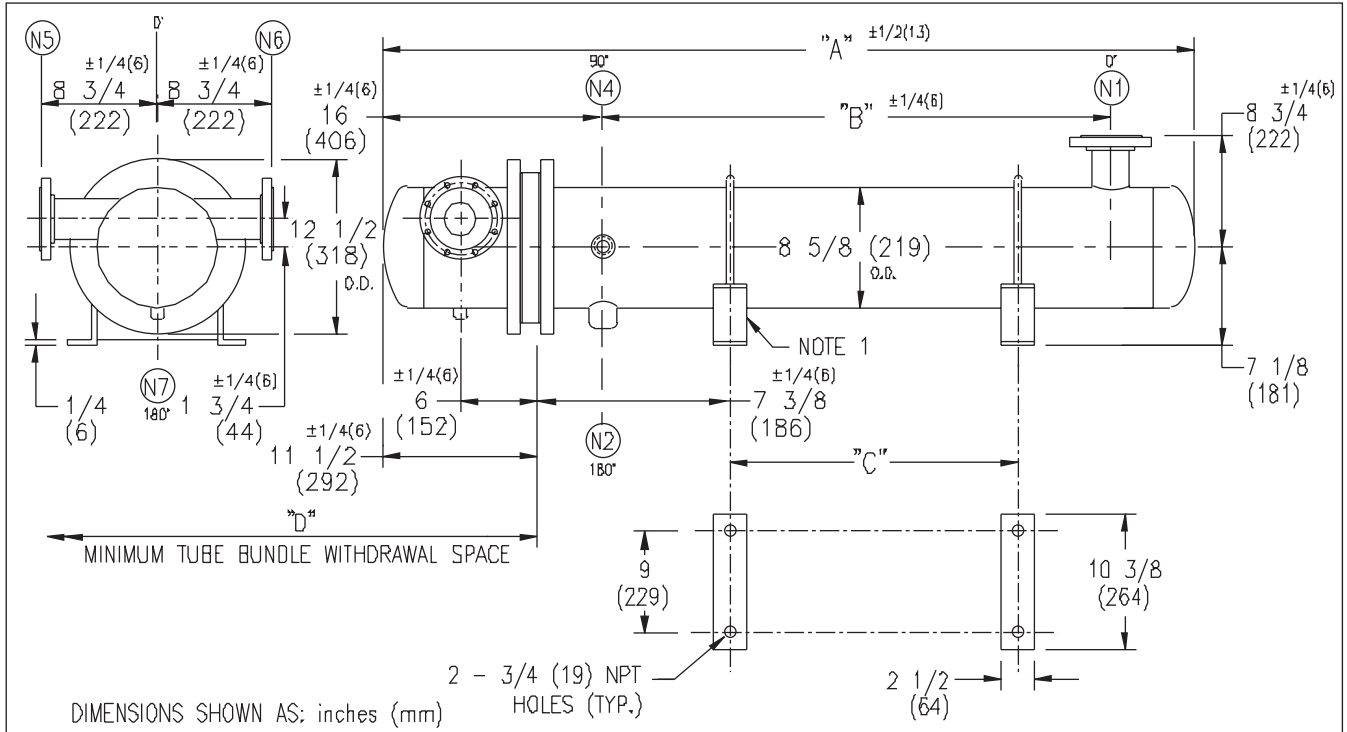


ARMSTRONG®



EXCHANGER SIZE *—BAFFLE SPACING	DIMENSIONS											
	A		B		C		D		N1		N2	
	inches	mm	inches	mm	inches	mm	inches	mm	inches	mm	inches	mm
WS3T-85-4*-E4	84	2134	60 1/4	1530	48 5/8	1235	62	1574	4	102	1	25
WS3T-86-4*-E4	96	2438	72 1/4	1835	60 5/8	1540	74	1880	4	102	1 1/4	32
WS3T-87-4*-E4	108	2743	84 1/4	2140	72 5/8	1845	86	2184	4	102	1 1/4	32
WS3T-88-4*-E4	120	3048	96 1/4	2445	84 5/8	2149	98	2489	6	152	1 1/4	32
WS3T-89-4*-E4	132	3353	108 1/4	2750	96 5/8	2454	110	2794	6	152	1 1/4	32
WS3T-810-4*-E4	144	3658	120 1/4	3054	108 5/8	2759	122	3099	6	152	1 1/4	32
WS3T-811-4*-E4	156	3962	132 1/4	3359	120 5/8	3064	134	3404	6	152	1 1/4	32
WS3T-812-4*-E4	168	4267	144 1/4	3664	132 5/8	3369	146	3708	6	152	1 1/4	32
WS3T-813-4*-E4	180	4572	156 1/4	3969	144 5/8	3673	158	4013	6	152	1 1/4	32
WS3T-814-4*-E4	192	4877	168 1/4	4274	156 5/8	3978	170	4318	6	152	1 1/4	32

NOZZLE SCHEDULE				
SERVICE	MARK	SHELL SIDE	MARK	TUBE SIDE
INLET	N1	AS PER TABLE	N5	2 (51) 300# FLG.
OUTLET	N2	AS PER TABLE	N6	2 (51) 300# FLG.
			N7	1/2 (13) NPT
VENT	N4	3/4 (19) NPT		

- NOTES:
1. SUPPORTS SUPPLIED ONLY IF SPECIFIED ON ORDER.
 2. NOZZLE SIZES SHOWN ARE RECOMMENDED FOR MAX. EXCHANGER LIFE, NO EXTERNAL FORCES APPLY.
 3. FABRICATED TO ASME CODE SECTION VIII DIVISION 1 AND LATEST ADDENDA.
 4. DRAWING IS NOT TO SCALE.
 5. ALL DIMN'S ±1/8 (3) UNLESS OTHERWISE SHOWN.

DESIGN CONDITIONS				
	SHELL		TUBES	
DESIGN PRESSURE	150 PSIG	1034 KPa	300 PSIG	2068 KPa
DESIGN TEMPERATURE	375 °F	191 °C	375 °F	191 °C
MIN. DESIGN METAL TEMP.	35 °F	1.7 °C	35 °F	1.7 °C
HYDRO. TEST PRESSURE	225 PSIG	1551 KPa	450 PSIG	3102 KPa
CONTENTS	STEAM		WATER	

CUSTOMER:
LOCATION:
ENGINEER:
ORDER No.:

PROJECT/JOB:
LOCATION:
TAG: (QUOTE #)

TITLE G.A. 300 LB. WS SERIES HEAT EXCHANGERS	A R M S T R O N G				NUMBER WS3T-8-4P-E4(6)	REV.
DATE: 01 / 26 / 01 BY: J.R.	TORONTO - CANADA TEL : (416) 755-2281	MONTREAL - CANADA TEL : (514) 421-2424	BUFFALO - N. Y. TEL: (716) 693-8813	COLCHESTER - U.K. TEL: (44) 120-657-9491		