



DIMENSIONS SHOWN AS: inches (mm)

EXCHANGER SIZE *BAFFLE SPACING	DIMENSIONS											
	A		B		C		D		N1		N2	
	inches	mm	inches	mm	inches	mm	inches	mm	inches	mm	inches	mm
WS3H-69-4*-3	112 1/4	2851	98 1/4	2496	87 5/8	2226	110	2794	4	102	1-1/4	32
WS3H-610-4*-3	124 1/4	3156	110 1/4	2800	99 5/8	2530	122	3098	4	102	1-1/4	32
WS3H-611-4*-3	136 1/4	3461	122 1/4	3105	111 5/8	2835	134	3403	4	102	1-1/4	32
WS3H-612-4*-3	148 1/4	3766	134 1/4	3410	123 5/8	3140	146	3708	4	102	1-1/4	32

NOZZLE SCHEDULE				
SERVICE	MARK	SHELL SIDE	MARK	TUBE SIDE
INLET	N1	AS PER TABLE	N5	1 1/2 (38) NPT
OUTLET	N2	AS PER TABLE	N6	1 1/2 (38) NPT
DRAIN			N7	1/2 (13) NPT
VENT	N4	3/4 (19) NPT		

NOTES: 1. SUPPORTS SUPPLIED ONLY IF SPECIFIED ON ORDER.  
 2. NOZZLE SIZES SHOWN ARE RECOMMENDED FOR MAX. EXCHANGER LIFE, NO EXTERNAL FORCES TO APPLY.  
 3. FABRICATED TO ASME CODE SECTION VIII DIVISION 1 AND LATEST ADDENDA.  
 4. DRAWING IS NOT TO SCALE.  
 5. ALL DIMN'S  $\pm 1/8$  (3) UNLESS OTHERWISE SHOWN.

DESIGN CONDITIONS				
	SHELL		TUBES	
DESIGN PRESSURE	300 PSIG	2068 KPa	300 PSIG	2068 KPa
DESIGN TEMPERATURE	375 °F	191 °C	375 °F	191 °C
MIN. DESIGN METAL TEMP.	35 °F	1.7 °C	35 °F	1.7 °C
HYDRO. TEST PRESSURE	450 PSIG	3102 KPa	450 PSIG	3102 KPa
CONTENTS	STEAM		WATER	

CUSTOMER: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_  
 ENGINEER: \_\_\_\_\_  
 ORDER No.: \_\_\_\_\_  
 PROJECT/JOB: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_  
 TAG: \_\_\_\_\_ (QUOTE # \_\_\_\_\_)

TITLE G.A. 300 LB. WS SERIES HEAT EXCHANGERS	<b>A R M S T R O N G</b>				NUMBER WS3H-6-4P-3(4)	REV. 1
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